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森泰英格(成都)数控刀具股份有限公司

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Side and Face Milling Cutter

三面刃铣刀

EGNC
森泰英格·数控刀具

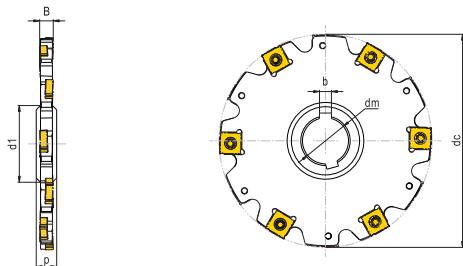


森泰英格(成都)数控刀具股份有限公司

▼ CENTECH-EG CO.,LTD.

产品目录

三面刃铣刀盘



三面刃接口

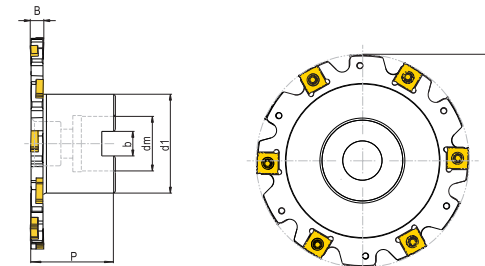
型号 Model	尺寸Size (mm)						齿数 No. of teeth	刀片 Insert	螺钉 Screw	扳手 Torx wrench
	dc	d1	dm	P	B	b				
S3M-80P12B6SN1235.XS22	80	38	22	12	6	6	4*2	SNCQ123503N	ST4073-91F	WT15
S3M-100P12B6SN1235.XS27	100	45	27	12	6	7	5*2		ST4073-91F	WT15
S3M-125P12B6SN1235.XS40	125	55	40	12	6	10	6*2		ST4073-91F	WT15
S3M-160P12B6SN1235.XS40	160	55	40	12	6	10	8*2		ST4073-91F	WT15
S3M-200P12B6SN1235.XS50	200	69	50	12	6	12	9*2	ST4073-91F	WT15	
S3M-250P12B6SN1235.XS50	250	69	50	12	6	12	12*2	ST4073-91F	WT15	
S3M-80P12B7SN1204.XS22	80	38	22	12	7	6	4*2	SNCQ120403N	ST409-91F	WT15
S3M-100P12B7SN1204.XS27	100	45	27	12	7	7	5*2		ST409-91F	WT15
S3M-125P12B7SN1204.XS40	125	55	40	12	7	10	6*2		ST409-91F	WT15
S3M-160P12B7SN1204.XS40	160	55	40	12	7	10	8*2		ST409-91F	WT15
S3M-200P12B7SN1204.XS50	200	69	50	12	7	12	9*2	ST409-91F	WT15	
S3M-250P12B7SN1204.XS50	250	69	50	12	7	12	12*2	ST409-91F	WT15	
S3M-80P12B8SN1245.XS22	80	38	22	12	8	6	4*2	SNCQ124503N	ST409-91F	WT15
S3M-100P12B8SN1245.XS27	100	45	27	12	8	7	5*2		ST409-91F	WT15
S3M-125P12B8SN1245.XS40	125	55	40	12	8	10	6*2		ST409-91F	WT15
S3M-160P12B8SN1245.XS40	160	55	40	12	8	10	8*2		ST409-91F	WT15
S3M-200P12B8SN1245.XS50	200	69	50	12	8	12	9*2	ST409-91F	WT15	
S3M-250P12B8SN1245.XS50	250	69	50	12	8	12	12*2	ST409-91F	WT15	
S3M-100P12B9SN1205.XS27	100	45	27	12	9	7	5*2	SNCQ120503N	ST409-91F	WT15
S3M-125P12B9SN1205.XS40	125	55	40	12	9	10	6*2		ST409-91F	WT15
S3M-160P12B9SN1205.XS40	160	55	40	12	9	10	8*2		ST409-91F	WT15
S3M-200P12B9SN1205.XS50	200	69	50	12	9	12	9*2		ST409-91F	WT15
S3M-250P12B9SN1205.XS50	250	69	50	12	9	12	12*2	ST409-91F	WT15	

刀片

图例 Diagram	型号 Model	d	S	d1	刀片材质 Grade	库存 Stock	适合加工材料 Application	切宽范围 Range
	SNCQ123503N	12.7	3.5	4.5	EP2220	●	钢	6-7
	SNCQ120403N	12.7	4	4.5	EP2220	●	钢	7-8
	SNCQ124503N	12.7	4.5	4.5	EP2220	●	钢	8-9
	SNCQ120503N	12.7	5	4.5	EP2220	●	钢	9-10
	SNCQ123503N	12.7	3.5	4.5	EP3215	●	铸铁	6-7
	SNCQ120403N	12.7	4	4.5	EP3215	●	铸铁	7-8
	SNCQ124503N	12.7	4.5	4.5	EP3215	●	铸铁	8-9
	SNCQ120503N	12.7	5	4.5	EP3215	●	铸铁	9-10

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三面刃铣刀盘



套式接口

型号 Model	尺寸Size (mm)						齿数 No. of teeth	刀片 Insert	螺钉 Screw	扳手 Torx wrench
	dc	d1	dm	P	B	b				
S3M-63P40B6SN1235.XMB22	63	42	22	50	6	10.4	3*2	SNCQ123503N	ST4073-91F	WT15
S3M-80P50B6SN1235.XMB22	80	42	22	50	6	10.4	4*2		ST4073-91F	WT15
S3M-100P50B6SN1235.XMB27	100	60	27	50	6	12.4	5*2		ST4073-91F	WT15
S3M-125P50B6SN1235.XMB32	125	78	32	50	6	14.4	6*2		ST4073-91F	WT15
S3M-160P50B6SN1235.XMB40	160	89	40	50	6	16.4	8*2	ST4073-91F	WT15	
S3M-63P40B7SN1204.XMB22	63	42	22	50	7	10.4	3*2	SNCQ120403N	ST409-91F	WT15
S3M-80P50B7SN1204.XMB22	80	42	22	50	7	10.4	4*2		ST409-91F	WT15
S3M-100P50B7SN1204.XMB27	100	60	27	50	7	12.4	5*2		ST409-91F	WT15
S3M-125P50B7SN1204.XMB32	125	78	32	50	7	14.4	6*2		ST409-91F	WT15
S3M-160P50B7SN1204.XMB40	160	89	40	50	7	16.4	8*2	ST409-91F	WT15	
S3M-63P40B8SN1245.XMB22	63	42	22	50	8	10.4	3*2	SNCQ124503N	ST409-91F	WT15
S3M-80P50B8SN1245.XMB22	80	42	22	50	8	10.4	4*2		ST409-91F	WT15
S3M-100P50B8SN1245.XMB27	100	60	27	50	8	12.4	5*2		ST409-91F	WT15
S3M-125P50B8SN1245.XMB32	125	78	32	50	8	14.4	6*2		ST409-91F	WT15
S3M-160P50B8SN1245.XMB40	160	89	40	50	8	16.4	8*2	ST409-91F	WT15	
S3M-100P50B9SN1205.XMB27	100	60	27	50	9	12.4	5*2	SNCQ120503N	ST409-91F	WT15
S3M-125P50B9SN1205.XMB32	125	78	40	50	9	14.4	6*2		ST409-91F	WT15
S3M-160P50B9SN1205.XMB40	160	89	40	50	9	16.4	8*2	ST409-91F	WT15	

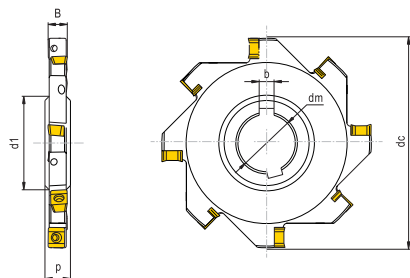
刀片

图例 Diagram	型号 Model	d	S	d1	刀片材质 Grade	库存 Stock	适合加工材料 Application	切宽范围 Range
	SNCQ123503N	12.7	3.5	4.5	EP2220	●	钢	6-7
	SNCQ120403N	12.7	4	4.5	EP2220	●	钢	7-8
	SNCQ124503N	12.7	4.5	4.5	EP2220	●	钢	8-9
	SNCQ120503N	12.7	5	4.5	EP2220	●	钢	9-10
	SNCQ123503N	12.7	3.5	4.5	EP3215	●	铸铁	6-7
	SNCQ120403N	12.7	4	4.5	EP3215	●	铸铁	7-8
	SNCQ124503N	12.7	4.5	4.5	EP3215	●	铸铁	8-9
	SNCQ120503N	12.7	5	4.5	EP3215	●	铸铁	9-10

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产品目录

三面刃铣刀盘



■ 三面刃接口

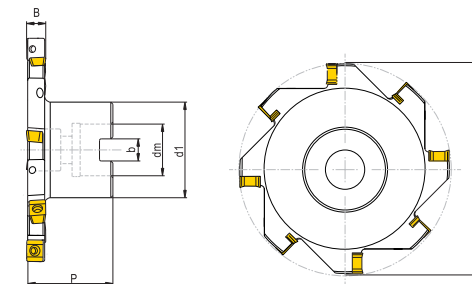
型号 Model	尺寸Size (mm)						齿数 No. of teeth	刀片 Insert	螺钉 Screw	扳手 Torx wrench
	dc	d1	dm	P	B	b				
S3M-100P16B10LN07.XS32	100	46	32	16	10	8	4*2	LNCT070408N	C030A07S	WT9
S3M-125P16B10LN07.XS40	125	55	40	16	10	10	5*2		C030A07S	WT9
S3M-160P16B10LN07.XS40	160	55	40	16	10	10	6*2	C030A07S	WT9	
S3M-200P16B10LN07.XS50	200	69	50	16	10	12	7*2	C030A07S	WT9	
S3M-100P18B12LN09.XS32	100	46	32	18	12	8	4*2	LNCT090408N	C035A08S	WT15
S3M-125P18B12LN09.XS40	125	55	40	18	12	10	5*2		C035A08S	WT15
S3M-160P18B12LN09.XS40	160	55	40	18	12	10	6*2	C035A08S	WT15	
S3M-200P18B12LN09.XS50	200	69	50	18	12	12	7*2	C035A08S	WT15	
S3M-250P18B12LN09.XS50	250	69	50	18	12	12	8*2	C035A08S	WT15	
S3M-125P24B16LN12.XS40	125	55	40	24	16	10	5*2	LNCT120508N	C040A09S	WT15
S3M-160P24B16LN12.XS40	160	55	40	24	16	10	6*2		C040A09S	WT15
S3M-200P24B16LN12.XS50	200	69	50	24	16	12	7*2	C040A09S	WT15	
S3M-250P24B16LN12.XS50	250	69	50	24	16	12	8*2	C040A09S	WT15	

刀片

图例 Diagram	型号 Model	L	d	S	d1	刀片材质 Grade	库存 Stock	适合加工材料 Application	切宽范围 Range
	LNCT070408N	7.94	9.525	4.76	4.7	EP2220	●	钢	9-13.5
	LNCT090408N	9.525	9.525	4.76	5.8	EP2220	●	钢	11-16
	LNCT120508N	12.7	11.5	5.56	6	EP2220	●	钢	15-22
	LNCT070408N	7.94	9.525	4.76	4.7	EP3215	●	铸铁	9-13.5
	LNCT090408N	9.525	9.525	4.76	5.8	EP3215	●	铸铁	11-16
LNCT120508N	12.7	11.5	5.56	6	EP3215	●	铸铁	15-22	

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三面刃铣刀盘



■ 套式接口

型号 Model	尺寸Size (mm)						齿数 No. of teeth	刀片 Insert	螺钉 Screw	扳手 Torx wrench
	dc	d1	dm	P	B	b				
S3M-80P50B10LN07.XMB22	80	42	22	50	10	10.4	4*2	LNCT070408N	C030A07S	WT9
S3M-100P50B10LN07.XMB27	100	60	27	50	10	12.4	5*2		C030A07S	WT9
S3M-125P50B10LN07.XMB32	125	78	32	50	10	14.4	6*2	C030A07S	WT9	
S3M-160P50B10LN07.XMB40	160	89	40	50	10	16.4	7*2	C030A07S	WT9	
S3M-100P50B12LN09.XMB27	100	60	27	50	12	12.4	5*2	LNCT090408N	C035A08S	WT15
S3M-125P50B12LN09.XMB32	125	78	32	50	12	14.4	6*2		C035A08S	WT15
S3M-160P50B12LN09.XMB40	160	89	40	50	12	16.4	7*2	C035A08S	WT15	
S3M-200P50B12LN09.XMC40	200	89	40	50	12	16.4	8*2	C035A08S	WT15	
S3M-125P50B16LN12.XMB32	125	78	32	50	16	14.4	5*2	LNCT120508N	C040A09S	WT15
S3M-160P50B16LN12.XMB40	160	89	40	50	16	16.4	6*2		C040A09S	WT15
S3M-200P50B16LN12.XMC40	200	89	40	50	16	16.4	7*2	C040A09S	WT15	
S3M-250P50B16LN12.XMC60	250	129	60	50	16	25.7	8*2	C040A09S	WT15	

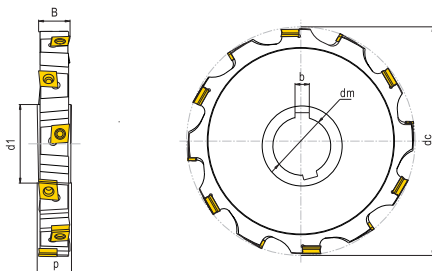
刀片

图例 Diagram	型号 Model	L	d	S	d1	刀片材质 Grade	库存 Stock	适合加工材料 Application	切宽范围 Range
	LNCT070408N	7.94	9.525	4.76	4.7	EP2220	●	钢	9-13.5
	LNCT090408N	9.525	9.525	4.76	5.8	EP2220	●	钢	11-16
	LNCT120508N	12.7	11.5	5.56	6	EP2220	●	钢	15-22
	LNCT070408N	7.94	9.525	4.76	4.7	EP3215	●	铸铁	9-13.5
	LNCT090408N	9.525	9.525	4.76	5.8	EP3215	●	铸铁	11-16
LNCT120508N	12.7	11.5	5.56	6	EP3215	●	铸铁	15-22	

● 标准库存 ○ 订单生产

产品目录

三面刃铣刀盘



■ 三面刃接口

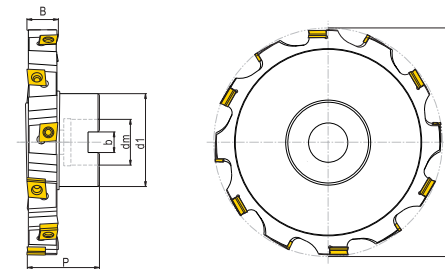
型号 Model	尺寸 Size (mm)						齿数 No. of teeth	刀片 Insert	螺钉 Screw	扳手 Torx wrench
	dc	d1	dm	P	B	b				
S3M-100P16B14CN09.XS32	100	46	32	16	14	8	4*2	CNCQ090504L CNCQ090504R	C040A09S	WT15
S3M-125P16B14CN09.XS40	125	55	40	16	14	10	4*2		C040A09S	WT15
S3M-160P16B14CN09.XS40	160	55	40	16	14	10	6*2	C040A09S	WT15	
S3M-200P16B14CN09.XS50	200	69	50	16	14	12	7*2	C040A09S	WT15	
S3M-250P16B14CN09.XS50	250	69	50	16	14	12	9*2	C040A09S	WT15	
S3M-100P22B20CN12.XS32	100	46	32	22	20	8	4*2	CNCQ120504L CNCQ120504R	C050A12S	WT20
S3M-125P22B20CN12.XS40	125	55	40	22	20	10	4*2		C050A12S	WT20
S3M-160P22B20CN12.XS40	160	55	40	22	20	10	6*2	C050A12S	WT20	
S3M-200P22B20CN12.XS50	200	69	50	22	20	12	7*2	C050A12S	WT20	
S3M-250P22B20CN12.XS50	250	69	50	21	20	12	9*2	C050A12S	WT20	
S3M-125P27B24CN15.XS40	125	55	40	27	24	10	4*2	CNCQ150504L CNCQ150504R	C050A12S	WT20
S3M-160P27B24CN15.XS40	160	55	40	27	24	10	6*2		C050A12S	WT20
S3M-200P27B24CN15.XS50	200	69	50	27	24	12	7*2	C050A12S	WT20	
S3M-250P27B24CN15.XS50	250	69	50	27	24	12	9*2	C050A12S	WT20	

刀片

图例(左手刀) Diagram	型号 Model	d	S	d1	刀片材质 Grade	库存 Stock	适合加工材料 Application	切宽范围 Range
	CNCQ090504L/R	9.525	5.56	4.4	EP2220	●	钢	13.5-18.5
	CNCQ120504L/R	12.7	5.56	5.5	EP2220	●	钢	18.5-24
	CNCQ150504L/R	15.875	5.56	5.5	EP2220	●	钢	24-30.5
	CNCQ090504L/R	9.525	5.56	4.4	EP3215	●	铸铁	13.5-18.5
	CNCQ120504L/R	12.7	5.56	5.5	EP3215	●	铸铁	18.5-25
	CNCQ150504L/R	15.875	5.56	5.5	EP3215	●	铸铁	24-30.5

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三面刃铣刀盘



■ 套式接口

型号 Model	尺寸 Size (mm)						齿数 No. of teeth	刀片 Insert	螺钉 Screw	扳手 Torx wrench
	dc	d1	dm	P	B	b				
S3M-80P50B14CN09.XMB22	80	42	22	50	14	10.4	3*2	CNCQ090504L CNCQ090504R	C040A09S	WT15
S3M-100P50B14CN09.XMB27	100	60	27	50	14	12.4	4*2		C040A09S	WT15
S3M-125P50B14CN09.XMB32	125	78	32	50	14	14.4	4*2	CNCQ120504L CNCQ120504R	C040A09S	WT15
S3M-160P50B14CN09.XMB40	160	89	40	50	14	16.4	6*2		C050A12S	WT20
S3M-100P50B20CN12.XMB27	100	60	27	50	20	12.4	4*2	CNCQ150504L CNCQ150504R	C050A12S	WT20
S3M-125P50B20CN12.XMB32	125	78	32	50	20	14.4	4*2		C050A12S	WT20
S3M-160P50B20CN12.XMB40	160	89	40	50	20	16.4	6*2	C050A12S	WT20	
S3M-200P50B20CN12.XMC40	200	89	40	50	20	16.4	8*2	C035A08S	WT20	
S3M-125P50B24CN15.XMB32	125	78	32	50	24	14.4	4*2	CNCQ150504L CNCQ150504R	C050A12S	WT20
S3M-160P50B24CN15.XMB40	160	89	40	50	24	16.4	6*2		C050A12S	WT20
S3M-200P50B24CN15.XMC40	200	89	40	50	24	16.4	7*2	C050A12S	WT20	
S3M-250P50B24CN15.XMC60	250	129	60	50	24	25.7	9*2	C050A12S	WT20	

刀片

图例(左手刀) Diagram	型号 Model	d	S	d1	刀片材质 Grade	库存 Stock	适合加工材料 Application	切宽范围 Range
	CNCQ090504L/R	9.525	5.56	4.4	EP2220	●	钢	13.5-18.5
	CNCQ120504L/R	12.7	5.56	5.5	EP2220	●	钢	18.5-24
	CNCQ150504L/R	15.875	5.56	5.5	EP2220	●	钢	24-30.5
	CNCQ090504L/R	9.525	5.56	4.4	EP3215	●	铸铁	13.5-18.5
	CNCQ120504L/R	12.7	5.56	5.5	EP3215	●	铸铁	18.5-25
	CNCQ150504L/R	15.875	5.56	5.5	EP3215	●	铸铁	24-30.5

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